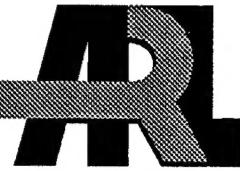


ARMY RESEARCH LABORATORY



Hydrodynamic Breech Window Design Concept for Laser Ignition of Large-Caliber Guns

Stephen L. Howard
Lang-Mann Chang
John Grosh

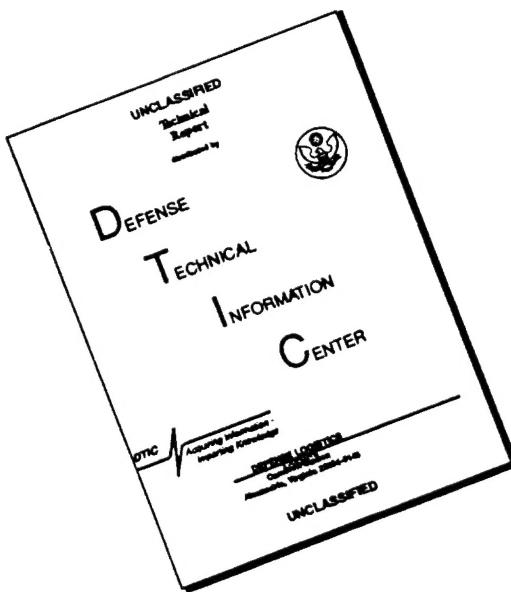
ARL-TR-1094

June 1996

19960718 080

DTIC QUALITY INSPECTED 3

DISCLAIMER NOTICE



THIS DOCUMENT IS BEST
QUALITY AVAILABLE. THE COPY
FURNISHED TO DTIC CONTAINED
A SIGNIFICANT NUMBER OF
PAGES WHICH DO NOT
REPRODUCE LEGIBLY.

NOTICES

Destroy this report when it is no longer needed. DO NOT return it to the originator.

Additional copies of this report may be obtained from the National Technical Information Service, U.S. Department of Commerce, 5285 Port Royal Road, Springfield, VA 22161.

The findings of this report are not to be construed as an official Department of the Army position, unless so designated by other authorized documents.

The use of trade names or manufacturers' names in this report does not constitute indorsement of any commercial product.

REPORT DOCUMENTATION PAGE

Form Approved
OMB No. 0704-0188

Public reporting burden for this collection of information is estimated to average 1 hour per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project(0704-0188), Washington, DC 20503.

1. AGENCY USE ONLY (Leave blank)		2. REPORT DATE June 1996	3. REPORT TYPE AND DATES COVERED Final Oct 94 - Sept 95
4. TITLE AND SUBTITLE Hydrodynamic Breech Window Design Concept for Laser Ignition of Large-Caliber Guns		5. FUNDING NUMBERS PR: 1L161102AH43	
6. AUTHOR(S) Stephen L. Howard,* Lang-Mann Chang,* and John Grosh**			
7. PERFORMING ORGANIZATION NAME(S) AND ADDRESS(ES) U. S. Army Research Laboratory ATTN: AMSRL-WT-PA* ATTN: AMSRL-CI-AC** Aberdeen Proving Ground, MD 21055-5066		8. PERFORMING ORGANIZATION REPORT NUMBER ARL-TR-1094	
9. SPONSORING/MONITORING AGENCY NAMES(S) AND ADDRESS(ES)		10. SPONSORING/MONITORING AGENCY REPORT NUMBER	
11. SUPPLEMENTARY NOTES			
12a. DISTRIBUTION/AVAILABILITY STATEMENT Approved for public release; distribution is unlimited.		12b. DISTRIBUTION CODE	
13. ABSTRACT (Maximum 200 words) Laser ignition is becoming a viable method of igniting a propellant bed (especially for large-caliber guns). However, problems still are present at the optical interface of the laser and the round to be fired. The most obvious problem to the casual observer is the deposits left on the window from the ignition of the igniter material and propellant. If the window is obscured (by an opaque coating or by opaque particles), ignition of subsequent rounds may not be possible. Therefore, a method of keeping the window clean for an extended number of firings is needed. Instead of physically wiping the window after each firing, this study examined the use of hydrodynamic flow of the igniter gases to keep the obscuring particles and hot gases from making contact with the window. Initial experiments used visualization by water jets to validate theoretical predictions for deflecting the particle-laden fluid flow. Improvements to the basic design included a cyclonic chamber in the window region to remove particles. Predictions indicated that the maximum pressure in the cyclonic chamber would be about 75% of the maximum breech pressure. Designs were tested in both subscale (76-mm I.D.) and full-scale (155-mm I.D.) simulators made of optically clear polymer resins. Several of these designs dramatically reduced the amount of particles that reached the window area.			
14. SUBJECT TERMS Ignition Studies; Primers; Flamespreading; Gun Simulator; Laser Ignition		15. NUMBER OF PAGES 36	16. PRICE CODE
17. SECURITY CLASSIFICATION OF REPORT UNCLASSIFIED	18. SECURITY CLASSIFICATION OF THIS PAGE UNCLASSIFIED	19. SECURITY CLASSIFICATION OF ABSTRACT UNCLASSIFIED	20. LIMITATION OF ABSTRACT SAR

INTENTIONALLY LEFT BLANK.

ACKNOWLEDGMENTS

The authors wish to thank PM-Crusader for funding of this study. The authors would also like to thank T. T. Vong and J. Widder for reviewing the manuscript.

INTENTIONALLY LEFT BLANK.

TABLE OF CONTENTS

	<u>Page</u>
ACKNOWLEDGMENTS.....	iii
LIST OF FIGURES	vii
1. INTRODUCTION	1
2. CALCULATION OF PRESSURE IN THE CAVITY.....	3
2.1 Equation of State.....	4
2.2 Continuity Equations.....	4
2.2.1 Flow From the Gun Chamber to the Cavity.....	4
2.2.2 Flow From the Cavity to the Gun Chamber.....	5
2.3 Energy Equations.....	5
2.3.1 Flow From the Gun Chamber to the Cavity.....	5
2.3.2 Flow From the Cavity to the Gun Chamber.....	5
3. EXPERIMENTAL.....	6
3.1 Water Jet Simulator.....	6
3.2 Flamespread Chamber.....	6
3.3 Full-Scale Simulator.....	8
4. RESULTS AND DISCUSSION.....	8
4.1 Calculations.....	7
4.2 Water Jets.....	10
4.3 Flamespread Chamber (Subscale Simulator).....	10
4.4 Full-Scale Simulator.....	15
5. SUMMARY.....	15
6. REFERENCES.....	16
APPENDIX: FORTRAN PROGRAM CODE.....	17
DISTRIBUTION LIST.....	33

INTENTIONALLY LEFT BLANK.

LIST OF FIGURES

<u>Figure</u>	<u>Page</u>
1. Effect of dirty window on laser ignition.	2
2. Proposed flow system for hydrodynamic cleaning of window.	3
3. Schematic of water jet visualization system.....	6
4. Cross-sectional view of flamespread simulator with cavity and igniter chambers.....	7
5. Schematic of full-scale simulator.....	8
6. Pressure and Δp curves of gun chamber and cavity chamber with heat losses of 10% and 20%.....	10
7. Before (a) and after (b) photographs of orifice entrances.	11
8. Black powder residue particles collected at window in baseline test.....	11
9. Before (a) and after (b) photographs of window witness plate.....	13
10. Hydrocyclone chamber (a) and window witness plate (b).....	14

INTENTIONALLY LEFT BLANK.

1. INTRODUCTION

The laser ignition concept for initiating large-caliber ammunition was originally conceived and tested at the U.S. Ballistic Research Laboratory* at Aberdeen Proving Ground, MD 21005-5066 (Robitaille 1964; Barrows et al. 1993). The ability to ignite propellant beds by using laser radiation as the ignition source should eliminate the need for primers and simplify the ignition train of ammunition as well as improve the safety of the firing procedure.

However, if the laser radiation cannot reach the igniter material that subsequently ignites the propellant, the propellant cannot ignite. Important to all schemes that transmit laser radiation into the breech of a gun is an optical window. This window must be made of a material that transmits the laser radiation without deleterious effects to the material and must withstand the high-temperature, high-pressure, and chemically hostile environment of the breech during the ballistic cycle. In addition, the window material and/or design must eschew particles created during the ballistic cycle that would otherwise be deposited on the window. If particles remain on the window surface, the laser radiation transmission will be reduced for the subsequent firing (see Figure 1). At some point, if the window were not sufficiently cleaned, it would no longer transmit, and further firing would be impossible. Also, if thermal shock from contact with the hot gases were to occur, the window would crack and the pressure seal would be lost.

* On 30 September 1992, the U.S. Army Ballistic Research Laboratory (BRL) was deactivated and subsequently became part of the U.S. Army Research Laboratory (ARL) on 1 October 1992.

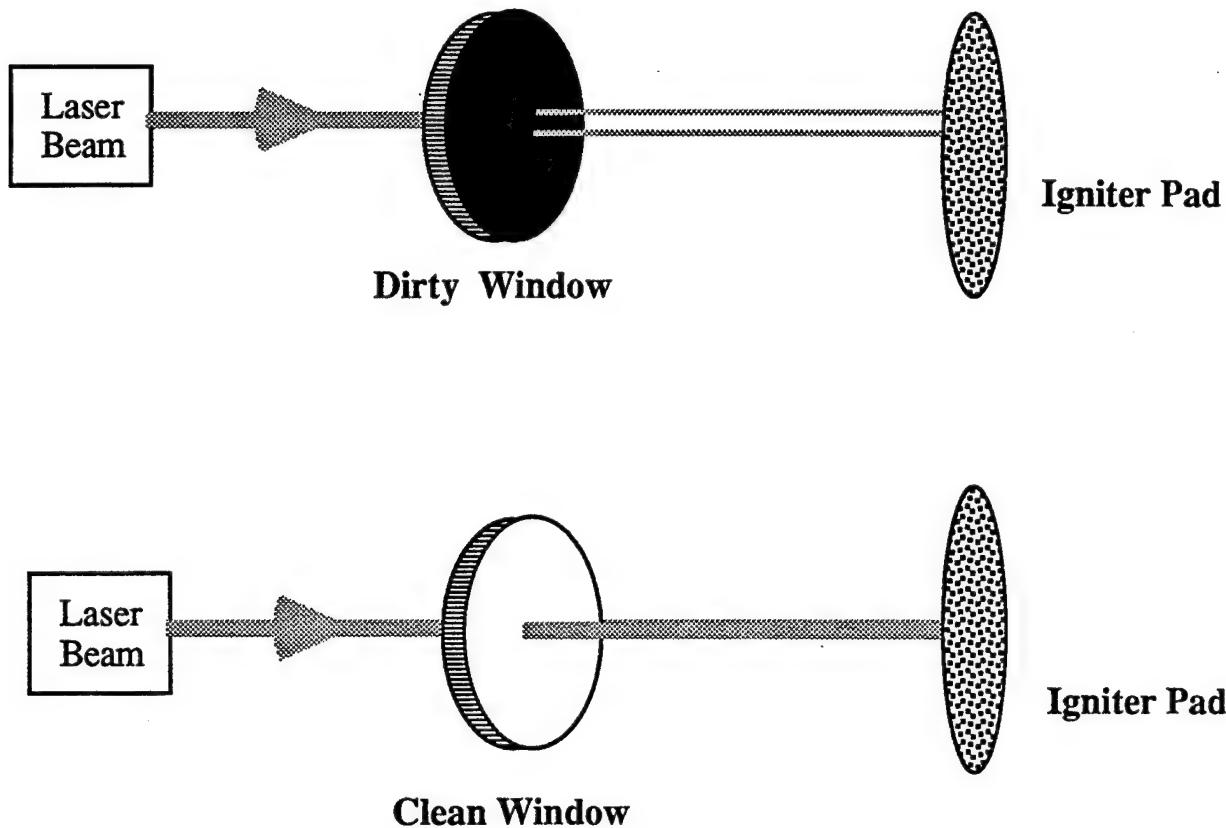


Figure 1. Effect of dirty window on laser ignition.

A cleaning procedure that required swabbing the window after each firing would not be acceptable for many reasons, the least of which is the requirement for rapid firing. Cleaning with a brush mounted on the breech should meet with only partial success. The brush would rapidly become contaminated and in a steady-state condition would leave particles on the window as it brushes others away. Therefore, a breech brush would require frequent replacement in order to avoid the steady-state condition.

A cleaning procedure that would work with only a subset of the ammunition (those that require a stub base) would be a double window. If a window were mounted in the stub base as well as in the breech, the stub base window should provide an optically clean screen for the breech window that would be thrown away with every round. Such a procedure would dramatically increase the cost of ammunition since acceptable windows are not inexpensive. This paper presents a change in paradigm from the aforementioned methods. A technique that uses the gases from propellant combustion to keep the window clean is discussed. Hydrodynamic forces will always be present in a gun as long as

propellant and hot, high-pressure gases are used to propel the projectile. If a cavity is placed in the spindle, these forces can be utilized to keep the window clean.

2. CALCULATION OF PRESSURE IN THE CAVITY

Figure 2 schematically represents the flow system composed of the cavity in the spindle and the gun chamber. The two flow volumes are connected by two orifices of equal diameter. During the early phase of the interior ballistic cycle, the pressure in the gun chamber rises following the combustion of the propelling charge. A flow of propellant gases to the cavity through the orifice then occurs. At some point in the ballistic cycle after the gun chamber pressure has reached its peak value, the pressure in the cavity becomes higher than that in the gun chamber. The flow reverses its direction until the end of the interior ballistic cycle.

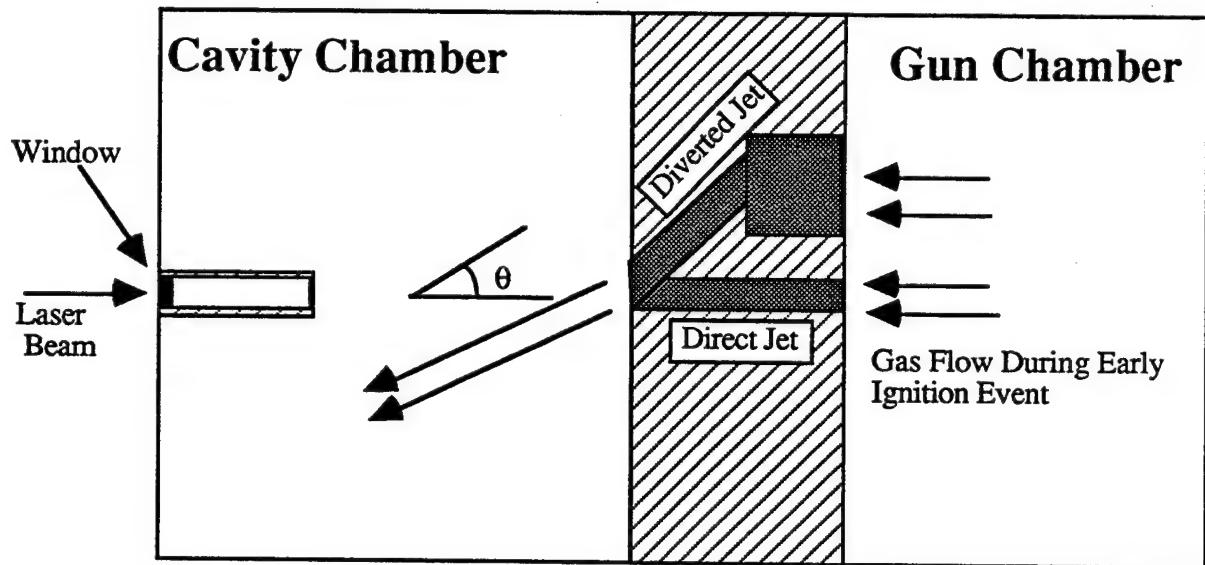


Figure 2. Proposed flow system for hydrodynamic cleaning of window.

Since the gas flow through the orifice is a flow with high Reynolds numbers, it is appropriate to consider the flow as a one-dimensional, inviscid flow system for the primary interest of predicting the pressure rise in the cavity. The following sections contain the governing equations for the flow system.

2.1 Equation of State. The Nobel-Abel equation of state is adopted and written as:

$$P_c = \frac{R_u T_c W}{V_c m - b W} , \quad (1)$$

where P_c , T_c , W , and V_c are the pressure, temperature, total mass, and volume of the cavity, respectively. Furthermore, m , b , and R_u are the molecular weight, covolume, and universal gas constant of the propellant gases, respectively.

2.2 Continuity Equations. It is noted that there are two modes, choked and nonchoked, of flow through the orifice during the interior ballistic cycle. A choked flow occurs when

$$\frac{P^*}{P_o} = \left[\frac{2}{k+1} \right]^{k/(k-1)} , \quad (2)$$

where P^* = pressure of expanding fluid at which a choked flow occurs, P_o , T_o equal the pressure and temperature in gun chamber, and k = ratio of specific heats. For propellant gases, $k = 1.243$, and the pressure ratio in equation (2) is calculated to be 0.556. In the equation, P_o can be obtained from calculations using XKTC code or others (Gough 1986).

2.2.1 Flow From the Gun Chamber to the Cavity. When $\frac{P_c}{P_o} \leq 0.556$ (choked flow): The flow rate through the orifice is (Shapiro 1953)

$$\dot{\omega} = C_d A \frac{P_o}{\sqrt{T_o}} \sqrt{\frac{kg}{R_u} \left[\frac{2}{k+1} \right]^{(k+1)/(k-1)}} , \quad (3)$$

where C_d = discharge coefficient of orifice, A = cross-sectional area of orifice, and g = gravity.

When $\frac{P_c}{P_o} > 0.556$ (nonchoked flow): The flow rate is

$$\dot{\omega} = C_d A \sqrt{\frac{kg}{R_u} \frac{P_c}{\sqrt{T_o}} M} \sqrt{1 + \frac{k-1}{2} M^2} , \quad (4)$$

where M = Mach number given as

$$M = \sqrt{\frac{2}{k-1} \left[\left(\frac{P_o}{P_c} \right)^{(k-1)/k} - 1 \right]} . \quad (5)$$

2.2.2 Flow from the Cavity to the Gun Chamber. When $\frac{P_o}{P_c} \leq 0.556$ (choked flow): The flow rate is

$$\dot{\omega} = -C_d A \frac{P_c}{\sqrt{T_c}} \sqrt{\frac{kg}{R_u} \left[\frac{2}{k+1} \right]^{(k+1)/(k-1)}} \quad . \quad (6)$$

When $\frac{P_o}{P_c} > 0.556$ (nonchoked flow): The flow rate is

$$\dot{\omega} = -C_d A \sqrt{\frac{kg}{R_u} \frac{P_o}{\sqrt{T_c}} M} \sqrt{1 + \frac{k-1}{2} M^2} \quad . \quad (7)$$

with

$$M = \sqrt{\frac{2}{k-1} \left[\left(\frac{P_c}{P_o} \right)^{(k-1)/k} - 1 \right]} \quad . \quad (8)$$

2.3 Energy Equations.

2.3.1 Flow From the Gun Chamber to the Cavity. For either a choked or nonchoked flow, the rate of temperature change in the cavity is

$$\dot{T}_c = \frac{\dot{\omega}}{WC_v} [(1-\phi) C_p T_o - C_v T_c] \quad , \quad (9)$$

where ϕ = heat loss to the walls of the cavity, including the orifice area; C_p = constant pressure specific heat; and C_v = constant volume specific heat.

2.3.2 Flow From the Cavity to the Gun Chamber.

$$\dot{T}_c = \frac{\dot{\omega} T_c}{WC_v} (C_p - C_v) \quad . \quad (10)$$

3. EXPERIMENTAL

3.1 Water Jet Simulator. Initial visualizing of the diverted jet concept was performed using water. Figure 3 shows a water tank with provisions for pressurized water addition as well as a removable bottom plate that contained the jet orifices. Plates were tried with angles of 30° , 45° , and 60° (see Figure 2) between the jets. The larger angles required a two-stage structure for the diverting jet orifice. Otherwise, at large angles the entrance to the diverting jet would be too far from the direct jet. Therefore, a large entrance was drilled part way through the plate and was parallel to the direct jet. The diverting jet was then drilled so as to intersect the entrance hole and the exit of the direct jet

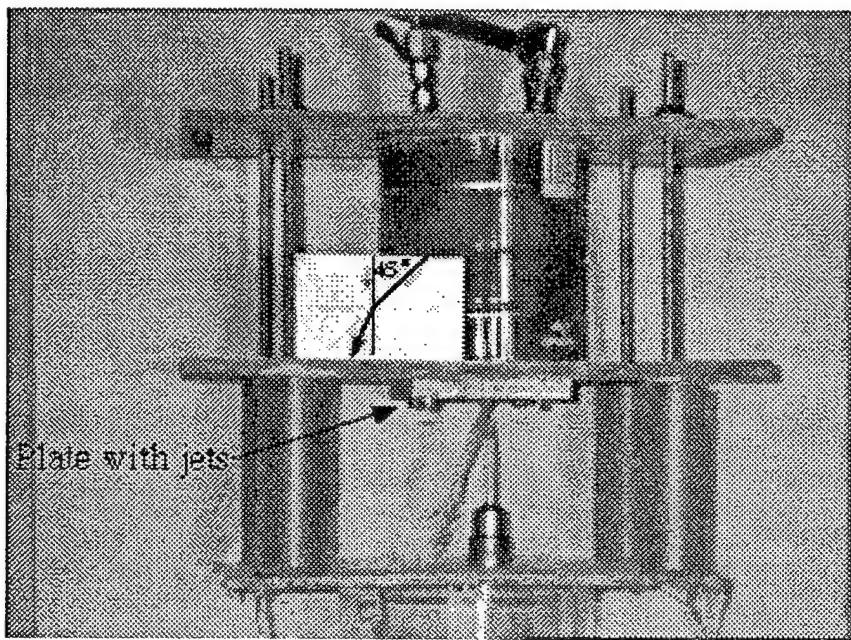


Figure 3. Schematic of water jet visualization system.

(see Figure 2). The tank system was supported by four acrylic tubes over a drainage system. Operation of the system was then videotaped.

3.2 Flamespread Chamber. For subscale tests, the flamespread chamber (Figure 4) was used (Kooker, Chang, and Howard 1992; Kooker, Howard, and Chang 1994). The flamespread chamber consisted of a transparent acrylic tube (interior diameter of 76 mm with an axial dimension of 305 mm) contained in a steel confinement casing. Ports were machined in the steel casing and the acrylic tube for pressure transducers.

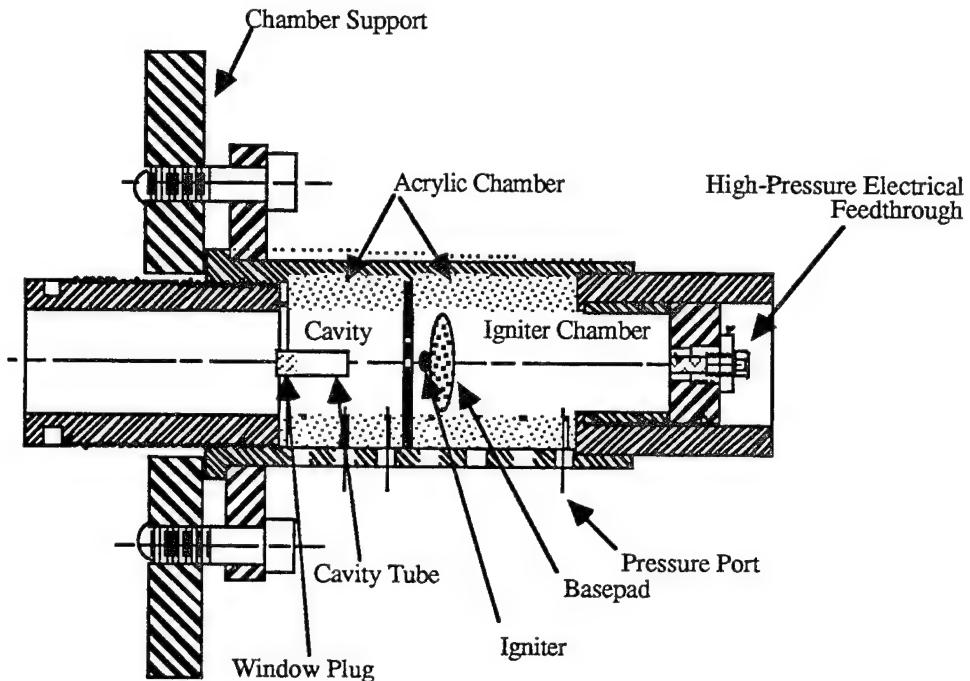


Figure 4. Cross-sectional view of flamespread simulator with cavity and igniter chambers.

For these experiments, the acrylic tube was split into two regions (igniter and breech window regions). The igniter region of the tube was closest to the right side of the simulator and contained a cloth basepad (containing black powder, ball powder, or clean burning [CBI] material). The basepad was ignited by a low-shock igniter located on the outside of the basepad facing the breech region so that laser ignition could be modeled (see Figure 4). A pressure transducer was located in each chamber. Other pressure transducers were located in various parts of the chamber, simulating the laser breech window area. The low-shock igniter was electrically connected to the firing line via a high-pressure electrical feedthrough in the top of the simulator. The chamber was also placed on the horizontal to approximate typical tank or artillery use.

The window region was experimentally modelled by a 4.25-mm O.D. aluminum plug (a threaded right-circular cylinder) that was highly polished on one end to form a witness plate and slotted on the other end so that it could be screwed out of the hollow tube for viewing (the hollow tube was made of aluminum and was internally threaded at the window region so that it could tightly hold the witness plate in place). The plug was chosen so that a leak-proof seal could be maintained in the window region and yet allow

easy access to the witness plate for evidence of residues from the igniter material combustion.

3.3 Full-Scale Simulator. The full-scale simulator was a 165-mm interior diameter by 1,000-mm-long acrylic tube with aluminum end plates held in place by four threaded rods (see Figure 5). The igniter chamber was scaled up from the subscale simulator chamber. The conical cavity chamber was cast in the bottom of the acrylic tube with an aluminum cover plate that contained the jet orifices and isolated the cavity from the main chamber that contained the basepad. The casting material was a pourable polystyrene-polyester mix that was transparent upon solidification. Operation of the full-scale simulator was identical to that of the subscale simulator.

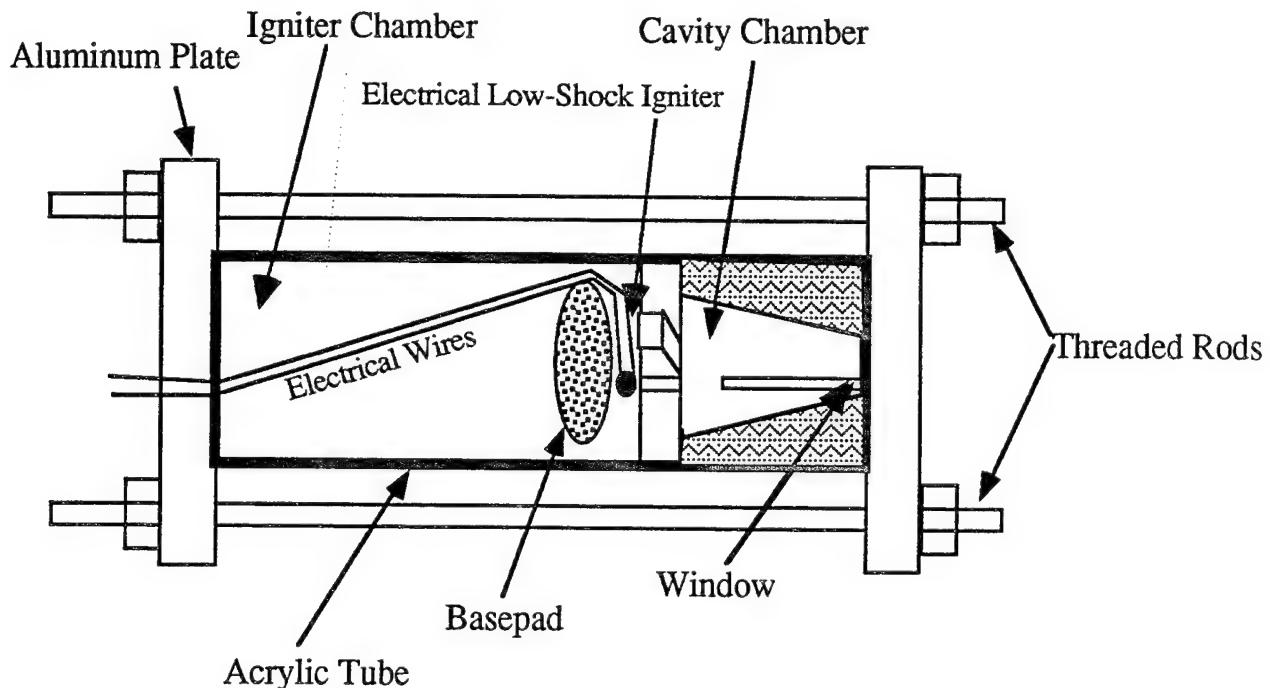


Figure 5. Schematic of full-scale simulator.

4. RESULTS AND DISCUSSION

4.1 Calculations. The governing equations described previously can be integrated numerically using a conventional integration method (see Appendix). The input data for the computer program are:

Discharge coefficient of orifice $C_d = 0.62$
 Cross-sectional area of the orifice $A = 0.0000565 \text{ m}^2$
 Ratio of specific heats, $k = 1.243$
 Volume of cavity, $V_c = 0.0000872 \text{ m}^3$ and 0.000127 m^3
 Specific covolume, $b = 0.00103 \text{ m}^3/\text{kg}$
 Molecular weight, $m = 23.4 \text{ kg/kg-mole}$
 Constant volume specific heat, $C_v = 456 \text{ J/K-kg}$
 Constant pressure specific heat, $C_p = 566 \text{ J/K-kg}$
 Gravitational acceleration, $g = 9.81 \text{ m/s}^2$
 Conversion factor, $J = 778$
 Universal gas constant, $R_u = 8314 \text{ J/K kg-mole}$
 Initial pressure in the cavity, $P_{co} = 0.101 \text{ MPa}$
 Initial temperature in the cavity, $T_{co} = 295 \text{ K}$
 Heat loss to the cavity walls, $\phi = 0.1$ and 0.2 .

Note that the cross-sectional area, A , given here is the combined cross-sectional area of the two orifices in the window design, each with a diameter of 4.25 mm (0.165 inch). This diameter is sufficient for a laser beam to pass through. It is possible to open a cavity inside the spindle with a volume, V_c , ranging from 0.0000872 to 0.000127 m^3 without causing a structural failure of the spindle upon high-pressure loadings during the ballistic cycle. As for heat loss to the cavity walls, ϕ is difficult to accurately determine without conducting a complex three-dimensional flow analysis. However, from experience gained from closed bomb testing of propellants, it is reasonable to assume the heat loss to be in the range of 10 to 20% of the total energy entering the two orifices. In a continuous firing series, the heat loss will decrease accordingly.

A smaller V_c will result in a higher pressure rise in the cavity. Figure 6 presents calculated pressure rises in the cavity with $V_c = 0.000127 \text{ m}^3$ corresponding to two assumptions of heat loss. During the interior ballistic cycle, the maximum pressure differentials between the gun chamber and the cavity, $\Delta P = P_o - P_c$, are 180 MPa and 200 MPa for $\phi = 0.10$ and $\phi = 0.20$, respectively. Based on the larger value of these two pressure differentials, the shear stress, S , across the solid between the gun chamber and the cavity is calculated by Equation 11.

$$S = \frac{\Delta P \cdot A_1}{A_2} , \quad (11)$$

where A_1 is the surface area on which the pressure, ΔP , applies and A_2 is the cross-sectional area across the solid. The values of A_1 and A_2 for the proposed cavity are

0.00310 m^2 and 0.00501 m^2 , respectively. The resulting maximum shear stress on the interface between the gun chamber and the cavity chamber is 124 MPa.

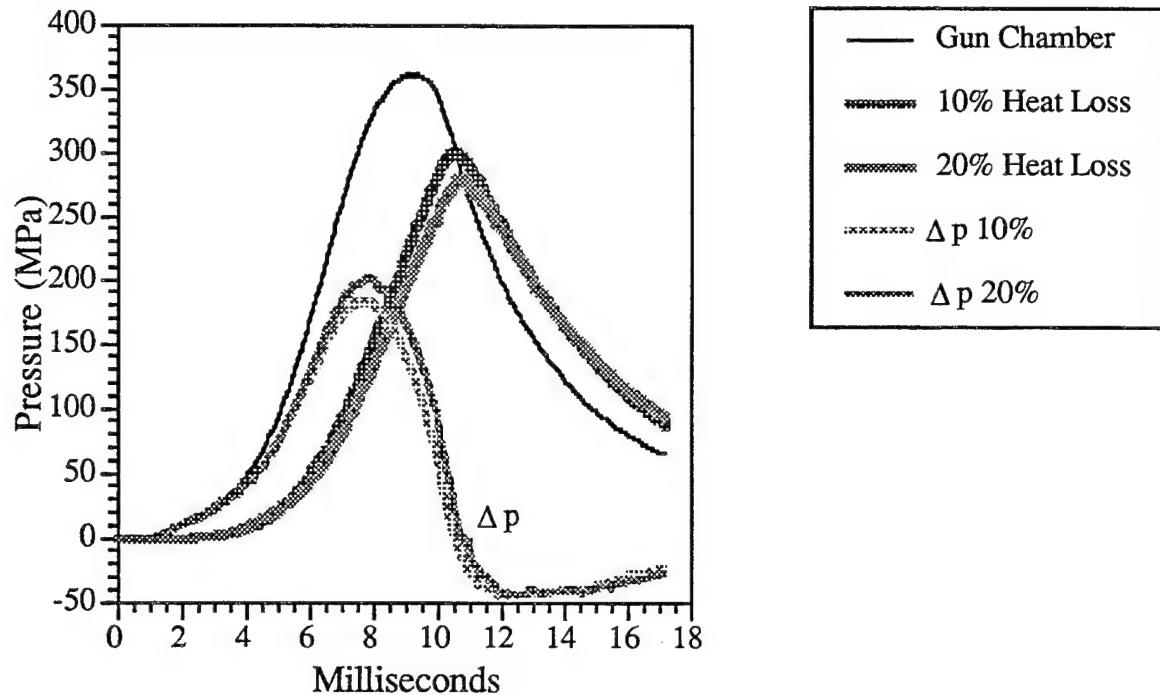


Figure 6. Pressure and Δp curves of gun chamber and cavity chamber with heat losses of 10% and 20%.

4.2 Water Jets. The water tank was connected to the domestic water supply at a pressure of approximately 0.3 MPa (40 psig). The tank was vented and the water flow from the exit orifices observed. The flow was diverted at an angle from the direct jet orifice (see also Figures 2 and 3). The diverting angle was slightly less than half the angle of the diverting jet. This result was expected. At a diverting jet angle of 60° , the diverted distance was greatest for the angles tested. The water jet appeared to completely miss the region where the window would be placed (see the object under the jets in Figure 3). The angle of 60° was the largest angle possible for the machining techniques utilized. Therefore, this angle was chosen for further study in the simulators.

4.3 Flamespread Chamber (Subscale Simulator). The first tests with the subscale simulator used a simple chamber (a right-circular cylinder) for the cavity (see Figure 4). A baseline test with Class 3 black powder was run with only a direct jet (e. g., the diverting jet was not completely drilled) and without the cavity tube shown in Figure 4.

The black powder residue particles were captured on a mylar sheet placed over the window orifice. Comparison of the before and after photographs in Figure 7 of the orifice entrances showed that black powder residue in the gun chamber portion of the simulator is indeed very dirty. As shown in Figure 8, the number of particles that passed through the direct jet was quite large. It is doubtful that a laser beam penetrating this residue layer (without first a cleaning procedure) could successfully ignite an igniter pad.

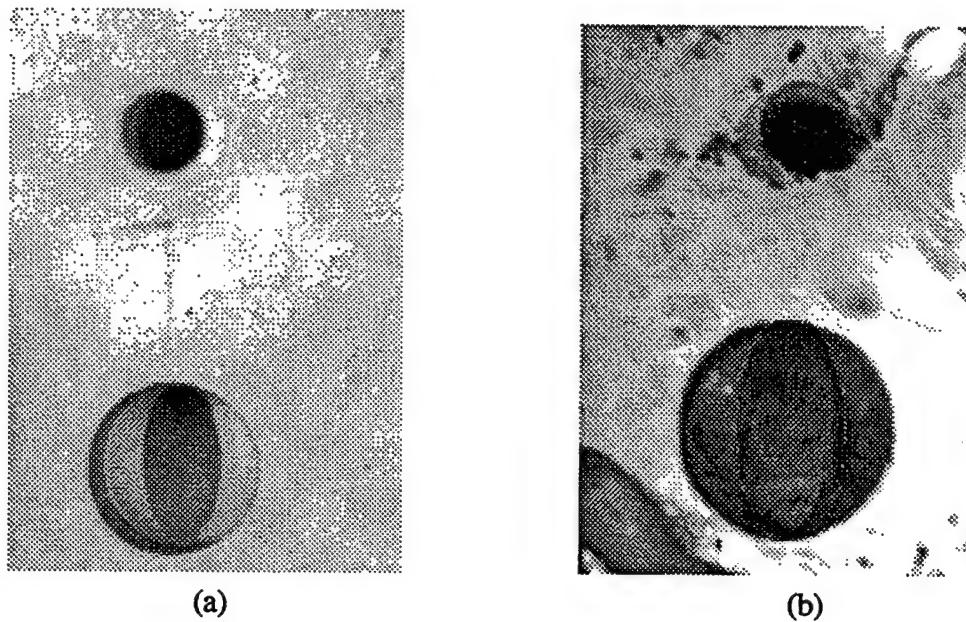


Figure 7. Before (a) and after (b) photographs of orifice entrances.

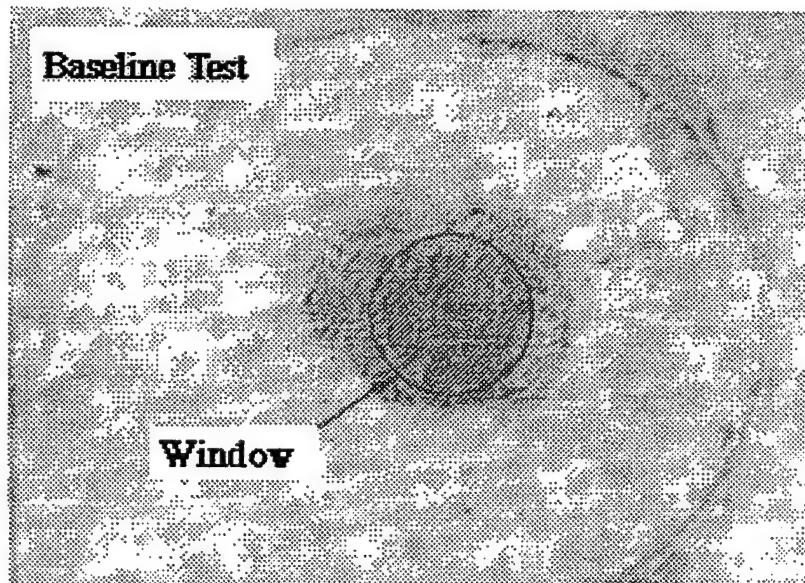
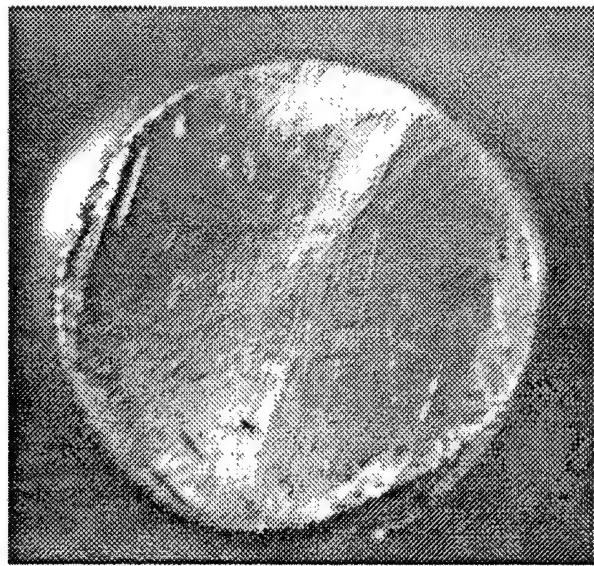


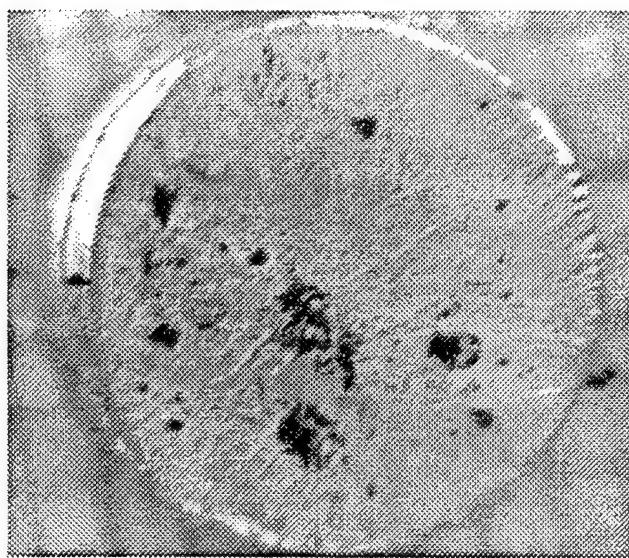
Figure 8. Black powder residue particles collected at window in baseline test.

In addition to not directly hitting the window region by the opening of the diverting jet for the remainder of the tests, the igniter gases were prevented from directly contacting the window witness plate by placing a hollow tube of 4.25-mm I.D. tube that extended from the window witness plate to nearly the exit of the orifices that form the jets (see Figures 2 and 4). It was thought that the initial air in the tube would act as a "buffer" that would compress as igniter gases entered the cavity chamber, thereby preventing a direct path to the window for both particles and hot gases. These tests also used Class 3 black powder in the basepad.

This particular technique drastically reduced the particles that attached to the window region. However, protection of the window was not particularly successful. A slight film and a large number of particles still covered the window witness plate (see Figure 9b). Fortunately, it was noted that the majority of particles in the diverted gas flow hit the chamber wall and then appeared to flow back toward the front of the cavity. It was posited that this recirculating flow carried the particles that finally attached to the window. Borrowing technology commercially available for separating particles from gas flows, the cavity chamber was changed from a right-circular cylinder to a tapered cone with the minimum diameter in the window region. This shape formed a hydrocyclone (see Figure 10a) that would separate particles from a tangential gas flow. While the diverted flow into the cavity chamber is not purely tangential, the flow becomes largely tangential upon impacting the curved wall of the cone. The tangential velocity component increases if the diverting jets are offset from the center of the cone. Fortunately, such is the case for the breech spindle currently in use for 155-mm cannon—the primer hole is offset by 14 mm to accommodate such features as the Swedish notch.

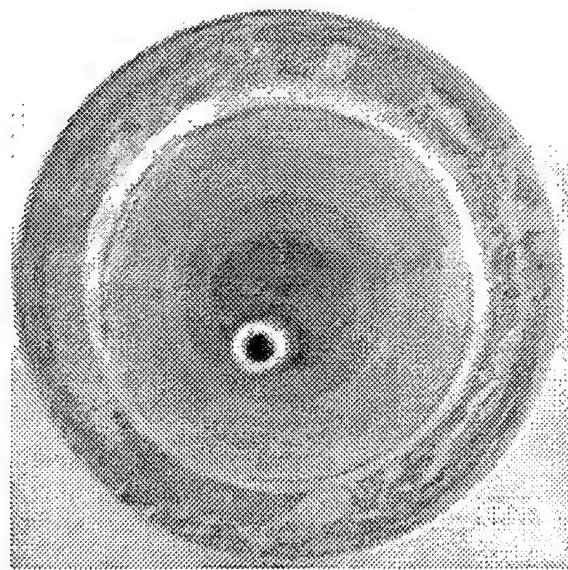


(a)

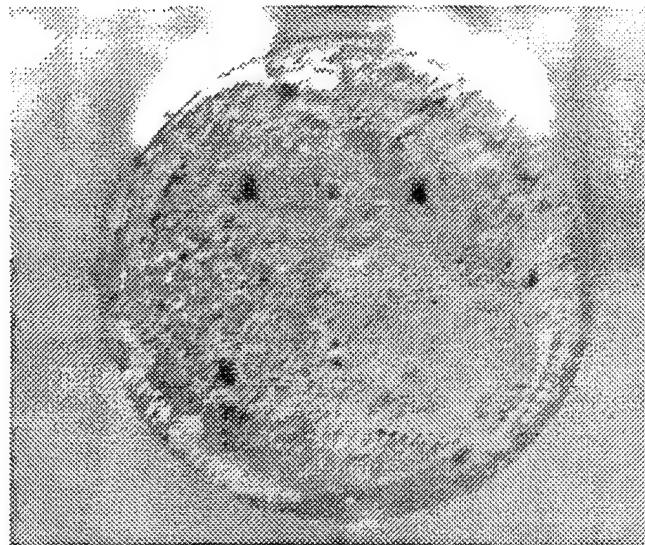


(b)

Figure 9. Before (a) and after (b) photographs of window witness plate.



(a)



(b)

Figure 10. Hydrocyclone chamber (a) and window witness plate (b).

This technique reduced to single digits the number of particles that finally found the window (see Figure 10b). When clean-burning igniter (CBI) material instead of black powder was used, particles were not noticed on the window witness plate. It was decided that black powder represented the worst case. An experiment was then tried with ten consecutive shots of black powder before examining the witness plate. The witness plate had few particles and was only slightly filmed. A larger number of shots would have been

needed before laser light would begin to be seriously attenuated. Fortunately, at low rates of loading of the window the laser can burn off some of the contaminates as it ignites successive shots, thereby increasing the total number of shots before cleaning of the window.

4.4 Full-Scale Simulator. The full-scale simulator was made to resemble the end of the breech chamber and the spindle face in a 155-mm cannon. The simulator utilizing the conical cavity chamber showed no deviation from the results of the subscale simulator. As evidenced by residue particles that attached themselves to the wall of the conical chamber, the gas flow from the diverting jet avoided the window region and appeared to move in a circular path in the cavity chamber. The window region remained essentially clean (similar to the witness plate in Figure 10b) while using black powder as the igniter material.

5. SUMMARY

Both liquid- and gas-phase jets exiting from a pressurized chamber into a second gas-filled chamber of lower pressure can be diverted from the line-of-sight through the jet orifices. This concept was used in a 155-mm cannon simulator to reduce the dirt and thermal shock that can affect the window used for laser ignition. Gases emanating from an igniting basepad that would otherwise impinge upon and obscure the window were diverted. The gases were further processed by centrifugal force within a conical cavity next to the window to remove solid particles from the gas flow that could otherwise attach to the window. An air buffer zone just above the window was also provided. These two techniques kept hot, dirty gases from the window. They should be effective in protecting the window from thermal shock and from becoming dirty, which would block the laser beam required to ignite the basepad.

6. REFERENCES

Barrows, A. W., B. E. Forch, R. A. Beyer, A. Cohen, and J. E. Newberry. "Laser Ignition in Guns, Howitzers and Tanks: The Light Program." ARL-TR-62, U.S. Army Research Laboratory, Aberdeen Proving Ground, MD, February 1993.

Gough, P. S. "The XNOVAKTC Code." PGA-TR-86-1, U.S. Army Ballistic Research Laboratory, Aberdeen Proving Ground, MD, March 1986.

Kooker, D. E., L.-M. Chang, and S. L. Howard. "An Attempt to Characterize Planar Flamespreading in Granular Propellant: Preliminary Results." 29th JANNAF Combustion Meeting, CPIA Publication 593, vol. I, p. 1, 1992.

Kooker, D. E., S. L. Howard, and L.-M. Chang. "Flamespreading in Granular Solid Propellant: Initial Results." ARL-TR-446, U.S. Army Research Laboratory, Aberdeen Proving Ground, MD, June 1994.

Robitalle, L. L. "Laser-Induced Initiation of Military-Type Solid Propellants," BRL-MR-1549, U.S. Army Ballistic Research Laboratory, Aberdeen Proving Ground, MD, 1964.

Shapiro, A. H. The Dynamics and Thermodynamics of Compressible Fluid Flow. New York: Ronald Press Co., 1953.

**APPENDIX:
FORTRAN PROGRAM CODE**

INTENTIONALLY LEFT BLANK.

There are three files:

source.f = source code listing
data.inc = include file
constants.inc = include file

"Include" files are pieces of code which get inserted into the program at compilation. Constants and common block information were placed into these files.

To compile the code, SLATEC libraries must be installed on the system.

f77 -o chamber source.f /usr/lib/slatec/lib/slatec.a

The SLATEC (acronym for Sandia, Los Alamos, Air Force Weapons Laboratory Technical Exchange Committee) mathematic libraries perform a wide variety of functions such as solving linear systems of equations, ordinary and partial differential equations, spline interpolation, etc. This FORTRAN library is in the public domain and can be obtained from the following organization:

Energy Science and Technology Software Center
P.O. Box 1020
Oak Ridge, TN 37831
Telephone 615-576-2606
E-mail: estsc%a1.adonis.mrouter@zeus.osti.gov

The following codes were compiled on an Silicon Graphics Indigo. Silicon Graphics Inc. freely distributes the SLATEC libraries for their workstations and file servers.

=====
Filename: source.f
=====

=====
PROGRAM CHAMBER
=====

C-----

C State Variables:

C

C PC = chamber pressure (psi)

C TC = chamber temperature (R)

C W = mass in chamber (lb)

C Tdot = time derivative of temperature (R/s) in chamber

C Wdot = time derivative of mass (lb/s) in chamber

C-----

C Time-dependant parameters:

C

C P0 = gun chamber pressure (psi) - from XKTC lookup table

C T0 = gun chamber temperature (R) - from XKTC lookup table

C-----

C Initial Conditions:

C

C PC0 = initial chamber pressure (lbf/ft^2)

C TC0 = initial chamber temperature (R)

C W0 = initial mass in chamber (R)

C time0 = start time (ms)

C timef = end time (ms)

C-----

IMPLICIT DOUBLE PRECISION (A-H,O-Z)

DOUBLE PRECISION K,M

EXTERNAL DDASSL

EXTERNAL RES,ESOW,DYNAM

INTEGER NEQ,NG,MAXORD,LIW,LRW

PARAMETER(N = 15)

PARAMETER(NEQ = 3)

PARAMETER(MAXORD = 5)

PARAMETER(LIW = 20+NEQ)

PARAMETER(LRW = 40+(MAXORD+4)*NEQ+NEQ**2)

INTEGER INFO(N), IDID, IWORK(LIW), IPAR

DOUBLE PRECISION TIME, TIME0, TIMEF, TIMEOUT,

& Y(NEQ), YPRIME(NEQ),

& RTOL, ATOL, RWORK(LRW), RPAR

LOGICAL IFLAG

SAVE JLO

c Common blocks for input data.

```
#include "data.inc"
```

```
CALL GETDATA()
```

```
PC0 = PRESX(1)
```

```
TC0 = TEMPX(1)
```

```
CALL EOSW(PC0,TC0,W0)
```

```
TIME0 = TIMEX(1)
```

```
TIMEF = TIMEX(NDATA)
```

```
NPTS = 1000
```

```
DTIME = (TIMEF-TIME0)/(NPTS)
```

```
RTOL = 1.0D-06
```

```
ATOL = 0.0D0
```

```
CALL DYNAM(YPRIME(1),YPRIME(2),TIME0,PC0,TC0,W0)
```

```
YPRIME(3) = 0.0D0
```

c set initial conditions

```
Y(1) = W0
```

```
Y(2) = TC0
```

```
Y(3) = PC0
```

```
CALL SETINFO(INFO)
```

```
TIME = TIME0
```

```
TIMEOUT = TIME + DTIME
```

```
CALL OUT(TIME,TIMEOUT,Y,YPRIME,TC0,PC0)
```

```
DO 100 I = 1, NPTS-1
    CALL DDASSL (RES, NEQ, TIME, Y, YPRIME, TIMEOUT,INFO,
&           RTOL, ATOL, IDID, RWORK, LRW, IWORK,
&           LIW, RPAR, IPAR, JAC)
    CALL INTERP(TIMEX,TEMPX,PRESX,NDATA,TIME,T0,P0)
    CALL OUT(TIME,TIMEOUT,Y,YPRIME,T0,P0)

    TIME = TIMEOUT
    TIMEOUT = TIME + DTIME
100 CONTINUE
```

END

c -----

```
SUBROUTINE SETINFO(INFO)
```

c Purpose: initialize information array

```
INTEGER INFO(15)
DO 100 I = 1, 15
    INFO(I) = 0
100 CONTINUE
```

END

c -----

```
SUBROUTINE OUT(T,TOUT,Y,YPRIME,T0,P0)
```

c Purpose: print out results

```
IMPLICIT DOUBLE PRECISION (A-H,O-Z)
DOUBLE PRECISION Y(*),YPRIME(*),PHAT
```

```
PHAT = P0/Y(3)
WRITE(6,'(11E20.10)') T,Y(3)/144.0D0,Y(2),Y(1),T0,P0/144.0,
```

```
&      PHAT,YPRIME(1),YPRIME(2),YPRIME(3),1.0D0/PHAT
```

```
END
```

```
SUBROUTINE GETDATA()
```

```
c  Purpose: read in input data
```

```
CHARACTER*80 FILENAME
```

```
#include "data.inc"
```

```
READ(*,*) FILENAME
```

```
READ(*,*) FLOSS
```

```
READ(*,*) Vc
```

```
READ(*,*) A
```

```
READ(*,*) Cd
```

```
OPEN(20,FILE='xktc.data')
```

```
REWIND(20)
```

```
DO 100 I = 1, NMAX
```

```
  READ(20,* ,END=200) TIMEX(I), PRESX(I), TEMPX(I)
```

```
c  convert pressure from psi to lb/ft^2
```

```
  PRESX(I) = 144.0 * PRESX(I)
```

```
100 CONTINUE
```

```
200 NDATA = I - 1
```

```
END
```

```
SUBROUTINE RES(T,Y,YPRIME,DELTA,IRES,RPAR,IPAR)
```

```
DOUBLE PRECISION Y(*),YPRIME(*),DELTA(*)
```

```
DOUBLE PRECISION P0,T0,TC,PC,W,WDOT,PDOT,TDOT
```

EXTERNAL EOSP, DYNAM

```
W = Y(1)
TC = Y(2)
PC = Y(3)
```

- c compute dynamic variables

```
CALL DYNAM(WDOT,TDOT,T,PC,TC,W)
```

- c compute pressure from equation of state

```
CALL EOSP(PC,TC,W)
```

```
DELTA(1) = YPRIME(1) - WDOT
DELTA(2) = YPRIME(2) - TDOT
DELTA(3) = Y(3) - PC
```

```
END
```

SUBROUTINE DYNAM(WDOT,TDOT,TIME,PC,TC,W)

- c Describe dynamic equations for system

```
DOUBLE PRECISION P0,T0,TC,PC,W
DOUBLE PRECISION WDOT,PDOT,TDOT,PHAT,TIME,M
```

- c common block for input data

```
#include "data.inc"
#include "constants.inc"
```

- C Obtain gun chamber pressure and temperature from lookup table:

```
CALL INTERP(TIMEX,PRESX,TEMPX,NDATA,TIME,P0,T0)
```

C Compute time derivative of mass in chamber. Note that
 C PHAT < 0.556 implies choked flow. For P_gun > PC,

```

IF (P0 .GE. PC) THEN
  PHAT = PC/P0
  IF (PHAT .GT. 0.556D0) THEN
    M = dsqrt((-1.0D0 + (1.0D0/PHAT)**((k-1.0D0)/k))
&           *2.0D0/(k-1.0D0)))
    Wdot = Cd * A * dsqrt(k * g / R) * (PC / dsqrt(T0)) *
&           M * dsqrt(1.0D0 + 0.5D0 * (k-1.0D0) * M**2)
  ELSE
    Wdot = Cd * A * dsqrt( (k * g / R) *
&           ((2.0D0/(k+1.0D0))**((k+1.0D0)/(k-1.0D0))))
&           *P0/dsqrt(T0)
  ENDIF
  Tdot = (Wdot/(W*Cv)) * (Cp*T0*floss - Cv*TC)
ELSE
  PHAT = P0/PC
  IF (PHAT .GT. 0.556D0) THEN
    M = dsqrt((-1.0D0 + (1.0D0/PHAT)**((k-1.0D0)/k))
&           *2.0D0/(k-1.0D0)))
    Wdot = -Cd * A * dsqrt(k * g / R) *
&           (P0 / dsqrt(TC)) * M * dsqrt(1.0D0+0.5D0*
&           (k-1.0D0)*M**2)
  ELSE
    Wdot = -Cd * A * dsqrt( (k * g / R)*
&           ((2.0D0/(k+1.0D0))**((k+1.0D0)/(k-1.0D0))))
&           *PC/dsqrt(TC)
  ENDIF
  Tdot = (Wdot/(W*Cv)) * TC * (Cp - Cv)
ENDIF

```

END

SUBROUTINE EOSP(PC,TC,W)

c equation of state for computing chamber pressure

DOUBLE PRECISION PC,TC,W

```
#include "data.inc"
```

```
#include "constants.inc"
```

$$PC = Ru * TC * W / (Vc * MW - b * W)$$

END

SUBROUTINE EOSW(PC,TC,W)

c equation of state for computing mass inside chamber

DOUBLE PRECISION PC,TC,W

```
#include "data.inc"
```

```
#include "constants.inc"
```

$$W = PC * Vc * MW / (PC * b + Ru * TC)$$

END

SUBROUTINE INTERP(T,X,Y,N,TINT,XINT,YINT)

c -----

c Linear interpolation from data table.

c

c Input:

c T = ordered array of length N representing the

c data domain (must be either monotonically
c increasing or descreasing).
c X = data array of length N.
c Y = data value of length N.
c TINT = interpolation point.
c
c Output:
c XINT = interpolated X-value at point TINT
c YINT = interpolated X-value at point TINT
c -----

DOUBLE PRECISION T(*),X(*),Y(*),TINT,XINT,YINT

DOUBLE PRECISION THETA

SAVE JLO

CALL HUNT(T,N,TINT,JLO)
IF (JLO .LE. 0) THEN
 XINT = X(1)
 YINT = Y(1)
ELSE IF (JLO .GE. N) THEN
 XINT = X(N)
 YINT = Y(N)
ELSE
 THETA = (TINT - T(JLO))/(T(JLO+1)-T(JLO))
 XINT = X(JLO) + THETA * (X(JLO+1) - X(JLO))
 YINT = Y(JLO) + THETA * (Y(JLO+1) - Y(JLO))
ENDIF
END

SUBROUTINE HUNT(XX,N,X,JLO)

c -----
c Purpose: Search ordered list.
c
c Source: This subroutine was copied from the following book:

c
c W.H. Press, B.P. Flannery, S.A. Teukolsky, W.T. Vetterling
c Numerical Recipes
c The Art of Scientific Computing
c Cambridge University Press, New York, 1986.
c Pages 91-92.
c
c
c Input:
c xx = ordered array, must be either monotonically
c increasing or decreasing
c n = length of array XX
c x = data value
c jlo = initial guess for index search
c
c
c Output:
c jlo = index value for xx(jlo) <= x < xx(jlo+1),
c jlo=0 or jlo=N indicates that x is out of
c range.
c -----

DOUBLE PRECISION XX(N),X

LOGICAL ASCND

ASCND = XX(N) .GT. XX(1)

IF (JLO .LE. 0 .OR. JLO .GT. N) THEN

 JLO = 0

 JHI = N + 1

 GOTO 3

ENDIF

INC = 1

IF (X .GE. XX(JLO) .EQV. ASCND) THEN

1 JHI = JLO + INC

 IF (JHI .GT. N) THEN

 JHI = N + 1

 ELSE IF (X .GE. XX(JHI) .EQV. ASCND) THEN

```
JLO = JHI
IN = INC + INC
GOTO 1
ENDIF
ELSE
JHI = JLO
2 JLO = JHI - INC
IF (JLO .LT. 1) THEN
JLO = 0
ELSE IF (X .LT. XX(JLO) .EQV. ASCND) THEN
JHI = JLO
INC = INC + INC
GOTO 2
ENDIF
ENDIF
```

```
3 CONTINUE
```

```
IF (JHI - JLO .EQ. 1) RETURN
JM = (JHI + JLO)/2
IF (X .GT. XX(JM) .EQV. ASCND) THEN
JLO = JM
ELSE
JHI = JM
ENDIF
```

```
GOTO 3
END
```

```
=====
```

Filename: data.inc

```
=====
```

C-----
C Design Parameters:
C

- C Vc = volume of chamber [ft³]
- C A = area of duct [ft²]
- C Cd = discharge coefficient
- C floss = fraction heat loss from tube
- C
- C TIMEX() = table from XKTC output of time values (ordered)
- C PRESX() = table from XKTC output of gun pressure values (lb/ft²)
- C TEMPX() = table from XKTC output of gun temperature values (R)
- C-----

```
PARAMETER(NMAX = 5000)
DOUBLE PRECISION TIMEX(NMAX), PRESX(NMAX), TEMPX(NMAX)
DOUBLE PRECISION FLOSS,A,Vc,Cd
INTEGER NDATA

COMMON /XKTC1/ TIMEX, PRESX, TEMPX
COMMON /XKTC2/ NDATA
COMMON /PARAM/ FLOSS,Vc,A,Cd
```

C-----
C Original problem:
C
C floss = 0.85D0
C Vc = 0.005787D0
C A = 0.000608D0
C Cd = 0.62D0
C-----

Filename: constants.inc

- C Constants:
- C R = gas constant [ft-lb/(lb R)]
- C MW = molecular weight [lb/lb-mole]

C g = gravitational acceleration [ft/sec²]
C Cv = constant volume heat capacity [ft-lb/(lb R)]
C Cp = constant pressure heat capacity [ft-lb/(lb R)]
C J = conversion factor [ft-lb/Btu]
C k = ratio of Cp to Cv
C Ru = universal gas constant [ft-lb/(lb R mol)]
C b = specific covolume [ft³/lb]
C-----

DOUBLE PRECISION R,MW,g,J,k,Cp,Cv,Ru,b

PARAMETER(R = 66.09D0)
PARAMETER(MW = 23.36D0)
PARAMETER(g = 32.2D0)
PARAMETER(J = 778.0D0)
PARAMETER(k = 1.243D0)
PARAMETER(Cp = 336.7D0)
PARAMETER(Cv = 270.698D0)
PARAMETER(Ru = 1544.0D0)
PARAMETER(b = 0.01649D0)

=====

=====

INTENTIONALLY LEFT BLANK.

<u>NO. OF COPIES</u>	<u>ORGANIZATION</u>
2	ADMINISTRATOR ATTN DTIC DDA DEFENSE TECHNICAL INFO CTR CAMERON STATION ALEXANDRIA VA 22304-6145
1	DIRECTOR ATTN AMSRL OP SD TA US ARMY RESEARCH LAB 2800 POWDER MILL RD ADELPHI MD 20783-1145
3	DIRECTOR ATTN AMSRL OP SD TL US ARMY RESEARCH LAB 2800 POWDER MILL RD ADELPHI MD 20783-1145
1	DIRECTOR ATTN AMSRL OP SD TP US ARMY RESEARCH LAB 2800 POWDER MILL RD ADELPHI MD 20783-1145

ABERDEEN PROVING GROUND

2 DIR USARL
ATTN AMSRL OP AP L (305)

<u>NO. OF COPIES</u>	<u>ORGANIZATION</u>	<u>NO. OF COPIES</u>	<u>ORGANIZATION</u>
1	HQDA ATTN SARD TR MS K KOMINOS PENTAGON WASHINGTON DC 20310-0103	1	CDR US ARMY ARDEC PROD BASE MDRNZTN AGENCY ATTN AMSMC PBM E L LAIBSON PICATINNY ARSENAL NJ 07806-5000
1	HQDA ATTN SARD TR DR R CHAIT PENTAGON WASHINGTON DC 20310-0103	1	PM PEO ARMAMENTS TANK MAIN ARMAMENT SYSTEM ATTN AMCPM TMA PICATINNY ARSENAL NJ 07806-5000
1	CHAIRMAN DOD EXPLOSIVES SAFETY BD HOFFMAN BLDG 1 RM 856 C 2461 EISENHOWER AVE ALEXANDRIA VA 22331-0600	1	PM PEO ARMAMENTS TANK MAIN ARMAMENT SYSTEM ATTN AMCPM TMA 105 PICATINNY ARSENAL NJ 07806-5000
1	HQS US ARMY MATERIEL CMD ATTN AMCICP AD M FISETTE 5001 EISENHOWER AVE ALEXANDRIA VA 22333-0001	1	PM PEO ARMAMENTS TANK MAIN ARMAMENT SYSTEM ATTN AMCPM TMA 120 PICATINNY ARSENAL NJ 07806-5000
1	US ARMY BMDS CMD ADVANCED TECHLGY CTR PO BOX 1500 HUNTSVILLE AL 35807-3801	1	PM PEO ARMAMENTS TANK MAIN ARMAMENT SYSTEM ATTN AMCPM TMA AS H YUEN PICATINNY ARSENAL NJ 07806-5000
1	OFC OF THE PRODUCT MGR 155MM HOWITZER M109A6 PALADIN ATTN SFAE AR HIP IP MR R DE KLEINE PICATINNY ARSENAL NJ 07806-5000	2	CDR US ARMY ARDEC ATTN SMCAR CCH V C MANDALA E FENNELL PICATINNY ARSENAL NJ 07806-5000
3	PM AFAS ATTN SFAE ASM AF E LTC A ELLIS T KURIATA J SHIELDS PICATINNY ARSENAL NJ 07806-5000	1	CDR US ARMY ARDEC ATTN SMCAR CCH T L ROSENDORF PICATINNY ARSENAL NJ 07806-5000
1	PM AFAS ATTN SFAE ASM AF Q W WARREN PICATINNY ARSENAL NJ 07806-5000	1	CDR US ARMY ARDEC ATTN SMCAR CCS PICATINNY ARSENAL NJ 07806-5000
1	CDR US ARMY ARDEC PROD BASE MDRNZTN AGENCY ATTN AMSMC PBM A SIKLOSI PICATINNY ARSENAL NJ 07806-5000	1	CDR US ARMY ARDEC ATTN SMCAR AEE J LANNON PICATINNY ARSENAL NJ 07806-5000

<u>NO. OF COPIES</u>	<u>ORGANIZATION</u>	<u>NO. OF COPIES</u>	<u>ORGANIZATION</u>
5	COMMANDER US ARMY ARDEC ATTN SMCAR AEE WW M MEZGER J PINTO D WIEGAND P LU C HU PICATINNY ARSENAL NJ 07806-5000	1	COMMANDER US ARMY ARDEC ATTN SMCAR FS T GORA PICATINNY ARSENAL NJ 07806-5000
10	CDR US ARMY ARDEC ATTN SMCAR AEE B D DOWNS S EINSTEIN S WESTLEY S BERNSTEIN J RUTKOWSKI B BRODMAN P O'REILLY R CIRINCIONE P HUI J O'REILLY PICATINNY ARSENAL NJ 07806-5000	1	COMMANDER US ARMY ARDEC ATTN SMCAR FS DH J FENECK PICATINNY ARSENAL NJ 07806-5000
1	COMMANDER US ARMY ARDEC ATTN SMCAR AES S KAPLOWITZ PICATINNY ARSENAL NJ 07806-5000	3	COMMANDER US ARMY ARDEC ATTN SMCAR FSS A R KOPMANN B MACHEK L PINDER PICATINNY ARSENAL NJ 07806-5000
1	COMMANDER US ARMY ARDEC ATTN SMCAR FSN N K CHUNG PICATINNY ARSENAL NJ 07806-5000	1	COMMANDER US ARMY ARDEC ATTN SMCAR FSN N K CHUNG PICATINNY ARSENAL NJ 07806-5000
1	COMMANDER US ARMY ARDEC ATTN SMCAR FSA T M SALSBURY PICATINNY ARSENAL NJ 07806-5000	2	DIR BENET LABS ATTN SMCAR CCB RA G P O'HARA G A PFLEGL WATERVLIET NY 12189-4050
1	COMMANDER US ARMY ARDEC ATTN SMCAR HFM E BARRIERES PICATINNY ARSENAL NJ 07806-5000	1	DIR BENET LABS ATTN AMSTA AR CCB T S SOPOK WATERVLIET NY 12189-4050
1	COMMANDER US ARMY ARDEC ATTN SMCAR CCB S F HEISER WATERVLIET NY 12189-4050	1	DIR BENET LABS ATTN SMCAR CCB S F HEISER WATERVLIET NY 12189-4050
1	COMMANDER US ARMY ARDEC ATTN SMCAR FSC G FERDINAND PICATINNY ARSENAL NJ 07806-5000	2	CDR US ARMY RSRCH OFC ATTN TECHNICAL LIBRARY D MANN PO BOX 12211 RESEARCH TRIANGLE PARK NC 27709-2211

<u>NO. OF COPIES</u>	<u>ORGANIZATION</u>	<u>NO. OF COPIES</u>	<u>ORGANIZATION</u>
1	CDR USACECOM R&D TECHNICAL LIBRARY ATTN ASQNC ELC IS L R MYER CTR FT MONMOUTH NJ 07703-5301	2	COMMANDANT US ARMY FAC&S ATTN ATSF CO MW E DUBLISKY ATSF CN P GROSS FT SILL OK 73503-5600
1	CMDT US ARMY AVIATION SCHOOL ATTN AVIATION AGENCY FT RUCKER AL 36360	1	COMMANDANT US ARMY FIELD ARTLRY CTR & SCHOOL ATTN ATSF CN FT SILL OK 73503-5600
1	PM US TACOM ATTN AMCPM ABMS T DEAN WARREN MI 48092-2498	1	CMDT US ARMY ARMOR SCHOOL ARMOR AGENCY ATTN ATZK CD MS M FALKOVITCH FT KNOX KY 40121-5215
1	PM US TANK AUTOMOTIVE CMD FIGHTING VEHICLE SYSTEMS ATTN SFAE ASM BV WARREN MI 48397-5000	2	CDR NAVAL SEA SYSTEMS CMD ATTN SEA 62R SEA 64 WASH DC 20362-5101
1	PM ABRAMS TANK SYSTEM ATTN SFAE ASM AB WARREN MI 48397-5000	1	CDR US ARMY ARDEC ATTN SMCAR FSA F S FLOROFF PICATINNY ARSENAL NJ 07806-5000
1	DIR HQ TRAC RPD ATTN ATCD MA FT MONROE VA 23651-5143	1	CDR NAVAL AIR SYSTEMS CMD ATTN AIR 954 TECH LIB WASHINGTON DC 20360
1	COMMANDANT US ARMY CMD & GEN STAFF COLLEGE FT LEAVENWORTH KS 66027	4	CDR NAVAL RSRCH LAB ATTN TECHNICAL LIBRARY CODE 4410 K KAILASANATE J BORIS E ORAN WASHINGTON DC 20375-5000
1	COMMANDANT US ARMY SPCL WARFARE SCHL ATTN REV AND TRNG LIT DIV FT BRAGG NC 28307	1	OFFICE OF NAVAL TECHLGY ATTN ONT 213 D SIEGEL 800 N QUINCY ST ARLINGTON VA 22217-5000
1	COMMANDER RADFORD ARMY AMMO PLANT ATTN SMCAR QA HI LIB RADFORD VA 24141-0298		
1	COMMANDER US ARMY NGIC ATTN AMXST MC 3 220 SEVENTH STREET NE CHRLTTESVILLE VA 22901-5396		

<u>NO. OF COPIES</u>	<u>ORGANIZATION</u>	<u>NO. OF COPIES</u>	<u>ORGANIZATION</u>
7	COMMANDER NAVAL SURFACE WARFARE CTR ATTN T C SMITH K RICE S MITCHELL S PETERS J CONSAGA C GOTZMER TECHNICAL LIBRARY INDIAN HEAD MD 20640-5000	1	COMMANDER NAVAL SURFACE WARFARE CTR ATTN CODE G33 T DORAN DAHLGREN VA 22448-5000
1	COMMANDER NAVAL SURFACE WARFARE CTR ATTN CODE 730 SILVER SPRING MD 20903-5000	1	COMMANDER NAVAL SURFACE WARFARE CTR ATTN CODE E23 TECHNICAL LIBRARY DAHLGREN VA 22448-5000
1	COMMANDER NAVAL SURFACE WARFARE CTR ATTN CODE R 13 R BERNECKER SILVER SPRING MD 20903-5000	2	COMMANDER NAVAL AIR WARFARE CTR ATTN CODE 388 C F PRICE T BOGGS CHINA LAKE CA 93555-6001
1	DIRECTOR US ARMY TRAC FT LEE ATTN ATRC L MR CAMERON FORT LEE VA 23801-6140	2	COMMANDER NAVAL AIR WARFARE CTR ATTN CODE 3895 T PARR R DERR CHINA LAKE CA 93555-6001
1	COMMANDER US ARMY BELVOIR RD&E CTR ATTN STRBE WC FT BELVOIR VA 22060-5606	1	COMMANDER NAVAL AIR WARFARE CTR INFORMATION SCIENCE DIV CHINA LAKE CA 93555-6001
1	US ARMY RSCH DEVELOPMENT & STNDRDZTN GROUP UK ATTN DR ROY E RICHENBACH PSC 802 BOX 15 FPO AE 09499-1500	1	COMMANDING OFFICER NAVAL UNDERWATER SYSTEMS CTR ATTN CODE 5B331 TECH LIBRARY NEWPORT RI 02840
1	COMMANDER NAVAL SURFACE WARFARE CTR ATTN CODE G30 GUNS & MUNITIONS DIV DAHLGREN VA 22448-5000	1	AFOSR NA ATTN J TISHKOFF BOLLING AFB DC 20332-6448
1	COMMANDER NAVAL SURFACE WARFARE CTR ATTN CODE G32 GUNS SYSTEMS DIV DAHLGREN VA 22448-5000	1	OLAC PL TSTL ATTN D SHIPLETT EDWARDS AFB CA 93523-5000
		3	AL LSCF ATTN J LEVINE L QUINN T EDWARDS EDWARDS AFB CA 93523-5000

<u>NO. OF COPIES</u>	<u>ORGANIZATION</u>	<u>NO. OF COPIES</u>	<u>ORGANIZATION</u>
1	WL MNAA ATTN B SIMPSON EGLIN AFB FL 32542-5434	1	DIR SANDIA NATL LABS ATTN R CARLING COMBUSTION RSRCH FACILITY LIVERMORE CA 94551-0469
1	WL MNME ENERGETIC MATERIALS BR 2306 PERIMETER RD STE 9 EGLIN AFB FL 32542-5910	1	DIR SANDIA NATL LABS ATTN 8741 G A BENEDITTI PO BOX 969 LIVERMORE CA 94551-0969
1	WL MNSH ATTN R DRABCZUK EGLIN AFB FL 32542-5434	2	DIR LLNL ATTN L 355 A BUCKINGHAM M FINGER PO BOX 808 LIVERMORE CA 94550-0622
2	NASA Langley RSRCH CTR ATTN M S 408 W SCALLION D WITCOFSKI HAMPTON VA 23605	1	DIR LOS ALAMOS NATL LAB ATTN T3 D BUTLER PO BOX 1663 LOS ALAMOS NM 87544
1	CENTRAL INTLGNC AGENCY OFC OF THE CNTRL RFRNCES DISSEMINATION BRANCH ROOM GE 47 HQS WASHINGTON DC 20502	1	DIR LOS ALAMOS NATL LAB ATTN M DIVISION B CRAIG PO BOX 1663 LOS ALAMOS NM 87544
1	CENTRAL INTLGNC AGENCY ATTN J BACKOFEN NHB ROOM 5N01 WASHINGTON DC 20505	2	BATTELLE ATTN TWSTIAC V LEVIN 505 KING AVE COLUMBUS OH 43201-2693
1	SDIO TNI ATTN L H CAVENY PENTAGON WASHINGTON DC 20301-7100	1	BATTELLE PNL ATTN M C C BAMPTON PO BOX 999 RICHLAND WA 99352
1	SDIO DA ATTN E GERRY PENTAGON WASHINGTON DC 21301-7100	1	THE UNIV OF AUSTIN TEXAS INSTITUTE FOR ADVANCED TECHLGY ATTN T M KIEHNE 4030 2 W BRAKER LANE AUSTIN TX 78759-5329
2	HQ DNA ATTN D LEWIS A FAHEY 6801 TELEGRAPH RD ALEXANDRIA VA 22310-3398	1	INST OF GAS TCHNLGY ATTN D GIDASPOW 3424 S STATE ST CHICAGO IL 60616-3896
1	DIR SANDIA NATL LABS ATTN M BAER DEPARTMENT 1512 PO BOX 5800 ALBUQUERQUE NM 87185		

<u>NO. OF COPIES</u>	<u>ORGANIZATION</u>	<u>NO. OF COPIES</u>	<u>ORGANIZATION</u>
2	CPIA JHU ATTN H J HOFFMAN T CHRISTIAN 10630 LITTLE PATUXENT PKWY SUITE 202 COLUMBIA MD 21044-3200	1	AFELM THE RAND CORP ATTN LIBRARY D 1700 MAIN STREET SANTA MONICA CA 90401-3297
1	CALIFORNIA INST OF TECH JET PROPULSION LABORATORY ATTN L STRAND MS 125 224 4800 OAK GROVE DRIVE PASADENA CA 91109	1	ARROW TECHLGY ASSOC INC ATTN W HATHAWAY PO BOX 4218 SOUTH BURLINGTON VT 05401-0042
3	GEORGIA INST OF TCHNLGY SCHL OF AEROSPACE ENGNRNG ATTN E PRICE W C STRAHLE B T ZINN ATLANTA GA 30332	2	AAI CORPORATION ATTN J FRANKLE D CLEVELAND PO BOX 126 HUNT VALLEY MD 21030-0126
1	UNIVERSITY OF MARYLAND ATTN DR J D ANDERSON COLLEGE PARK MD 20740	8	ALLIANT TECHSYSTEMS INC ATTN R E TOMPKINS J KENNEDY J BODE C CANDLAND L OSGOOD R BURETTA R BECKER M SWENSON 600 SECOND ST NE HOPKINS MN 55343
1	MASSACHUSETTS INST OF TECHNOLOGY ATTN T TOONG 77 MASSACHUSETTS AVE CAMBRIDGE MA 02139-4307	1	ELI FREEDMAN AND ASSOCIATES ATTN E FREEDMAN 2411 DIANA RD BALTIMORE MD 21209-1525
1	UNIVERSITY OF ILLINOIS DEPT OF MECH ENG ATTN H KRIER 144MEB 1206 W GREEN ST URBANA IL 61801	1	GENERAL APPLIED SCIENCES LAB ATTN J ERDOS 77 RAYNOR AVE RONKONKAMA NY 11779-6649
1	UNIVERSITY OF MINNESOTA DEPT OF MECHNCL ENGNRNG ATTN E FLETCHER MINNEAPOLIS MN 55455	1	GENERAL ELECTRIC COMPANY TACTICAL SYSTEM DEPT ATTN J MANDZY 100 PLASTICS AVE PITTSFIELD MA 01201-3698
3	PENNSYLVANIA STATE UNIV DEPT OF MECHNCL ENGNRNG ATTN K KUO C MERKLE S THYNELL V YANG UNIVERSITY PARK PA 16802	1	IITRI ATTN M J KLEIN 10 W 35TH STREET CHICAGO IL 60616-3799

<u>NO. OF COPIES</u>	<u>ORGANIZATION</u>	<u>NO. OF COPIES</u>	<u>ORGANIZATION</u>
4	HERCULES INC ATTN L GIZZI D A WORRELL W J WORRELL C CHANDLER RADFORD ARMY AMMO PLANT RADFORD VA 24141-0299	1	OLIN ORDNANCE ATTN H A MCELROY 10101 9TH STREET NORTH ST PETERSBURG FL 33716
2	HERCULES INC ATTN WILLIAM B WALKUP THOMAS F FARABAUGH ALLEGHENY BALLISTICS LAB PO BOX 210 ROCKET CENTER WV 26726	1	PAUL GOUGH ASSOC INC ATTN P S GOUGH 1048 SOUTH ST PORTSMOUTH NH 03801-5423
1	HERCULES INC ATTN R CARTWRIGHT AEROSPACE 100 HOWARD BLVD KENVILLE NJ 07847	1	PHYSICS INTERNATIONAL LIBRARY ATTN H WAYNE WAMPLER PO BOX 5010 SAN LEANDRO CA 94577-0599
1	HERCULES INC ATTN B M RIGGLEMAN HERCULES PLAZA WILMINGTON DE 19894	2	PRINCETON CMBSTN RSRCH LABS INC ATTN N A MESSINA N MER PRINCETON CORPORATE PLAZA 11 DEERPARK DR BLDG IV SUITE 119 MONMOUTH JUNCTION NJ 08852
1	MARTIN MARIETTA DEFENSE SYSTEMS ATTN GEORGE KEELER RM 2260 100 PLASTICS AVE PITTSFIELD MA 01201	1	TEXTRON DEFENSE SYSTEM ATTN A PATRICK 2385 REVERE BEACH PKWY EVERETT MA 02149-5900
1	MBR RESEARCH INC ATTN DR MOSHE BEN REUVEN 601 EWING ST SUITE C 22 PRINCETON NJ 08540	3	ROCKWELL INTRNTNL ATTN BA08 J FLANAGAN J GRAY R B EDELMAN ROCKETDYNE DIV 6633 CANOGA AVE CANOGA PARK CA 91303-2703
1	OLIN CORPORATION ATTN F E WOLF BADGER ARMY AMMO PLANT BARABOO WI 53913	2	ROCKWELL INTRNTNL SCIENCE CTR ATTN DR S CHAKRAVARTHY DR S PALANISWAMY 1049 CAMINO DOS RIOS THOUSAND OAKS CA 91360
3	OLIN ORDNANCE ATTN E J KIRSCHKE A F GONZALEZ D W WORTHINGTON PO BOX 222 ST MARKS FL 32355-0222	1	SAIC ATTN M PALMER 2109 AIR PARK RD ALBUQUERQUE NM 87106
		1	SOUTHWEST RSRCH INSTITUTE ATTN J P RIEGEL 6220 CULEBRA ROAD SAN ANTONIO TX 78228-0510

<u>NO. OF COPIES</u>	<u>ORGANIZATION</u>	<u>NO. OF COPIES</u>	<u>ORGANIZATION</u>
1	SVERDRUP TECHLGY INC ATTN DR JOHN DEUR 2001 AEROSPACE PARKWAY BROOK PARK OH 44142	1	<u>ABERDEEN PROVING GROUND</u>
3	THIOKOL CORPORATION ATTN R WILLER R BIDDLE TECH LIBRARY ELKTON DIVISION PO BOX 241 ELKTON MD 21921-0241	1	CDR USA ATC ATTN STECS LI R HENDRICKSEN
1	VERITAY TECHLGY INC ATTN E FISHER 4845 MILLERSPORT HWY EAST AMHERST NY 14501-0305		
1	UNIVERSAL PROPULSION COMPANY ATTN H J MCSPADDEN 25401 NORTH CENTRAL AVE PHOENIX AZ 85027-7837		
1	SRI INTERNATIONAL ATTN TECH LIBRARY PROPULSION SCIENCES DIV 333 RAVENWOOD AVE MENLO PARK CA 94025-3493		

NO. OF
COPIES ORGANIZATION

ABERDEEN PROVING GROUND

54 DIR USARL
ATTN AMSRL WT P A HORST
AMSRL WT PA
T MINOR
A BIRK
K WHITE
L-M CHANG (5 CP)
J COLBURN
P CONROY
G KELLER
D KOOKER
M NUSCA
T ROSENBERGER
A BRANT
S HOWARD (5 CP)
D KRUCZYNSKI
C RUTH
I STOBIE
A WILLIAMS
AMSRL WT PB
P PLOSTINS
AMSRL WT PC
G ADAMS
R ANDERSON
M MILLER
AMSRL WT T
W MORRISON
AMSRL WT TB
R FREY
AMSRL WT TC
W DE ROSSET
F GRACE
B SORENSEN
AMSRL WT TD
A DIETRICH
K FRANK
AMSRL WT WA
B MOORE
H ROGERS
A BARAN
AMSRL WT WB
F BRANDON

NO. OF
COPIES ORGANIZATION

AMSRL SC
W MERMAGEN
AMSRL SC C
W STUREK
AMSRL SC CC
A CELMINS
J GROSH (5 CP)
AMSRL SC I
M HIRSCHBERG
R KASTE
AMSRL SC S
A MARK
AMSRL SL
J SMITH
AMSRL SL I
D HASKELL
AMSRL SL BG
D KIRK

USER EVALUATION SHEET/CHANGE OF ADDRESS

This Laboratory undertakes a continuing effort to improve the quality of the reports it publishes. Your comments/answers to the items/questions below will aid us in our efforts.

1. ARL Report Number/Author ARL-TR-1094 (Howard) Date of Report June 1996

2. Date Report Received _____

3. Does this report satisfy a need? (Comment on purpose, related project, or other area of interest for which the report will be used.) _____

4. Specifically, how is the report being used? (Information source, design data, procedure, source of ideas, etc.) _____

5. Has the information in this report led to any quantitative savings as far as man-hours or dollars saved, operating costs avoided, or efficiencies achieved, etc? If so, please elaborate. _____

6. General Comments. What do you think should be changed to improve future reports? (Indicate changes to organization, technical content, format, etc.) _____

Organization _____

CURRENT
ADDRESS

Name _____

Street or P.O. Box No. _____

City, State, Zip Code _____

7. If indicating a Change of Address or Address Correction, please provide the Current or Correct address above and the Old or Incorrect address below.

Organization _____

OLD
ADDRESS

Name _____

Street or P.O. Box No. _____

City, State, Zip Code _____

(Remove this sheet, fold as indicated, tape closed, and mail.)
(DO NOT STAPLE)